## Subject: Maintenance Practices Part B

## Theory

Topics	Level
7.8 Riveting	2
Riveted joints, rivet spacing and pitch;	
Tools used for riveting and dimpling;	
Inspection of riveted joints.	
7.9 Pipes and Hoses	2
Bending and belling/flaring aircraft pipes;	
Inspection and testing of aircraft pipes and hoses;	
Installation and clamping of pipes.	
7.10 Springs	2
Inspection and testing of springs.	
7.11 Bearings	2
Testing, cleaning and inspection of bearings;	
Lubrication requirements of bearings;	
Defects in bearings and their causes	
7.12 Transmissions	2
Inspection of gears, backlash;	
Inspection of belts and pulleys, chains and sprockets;	
Inspection of screw jacks, lever devices, push-pull rod systems	
7.13 Control Cables	2
Swaging of end fittings;	-
Inspection and testing of control cables;	
Bowden cables; aircraft flexible control systems	
7.14 Material handling	
7.14.1 Sheet Metal	
Marking out and calculation of bend allowance;	
Sheet metal working, including bending and forming;	2
Inspection of sheet metal work.	_
7.14.2 Composite and non-metallic	
Bonding practices;	
Environmental conditions	
Inspection methods	
7.16 Aircraft Weight and Balance	2
Centre of Gravity/Balance limits calculation: use of relevant documents	
Preparation of aircraft for weighing;	
Aircraft weighing	
7.17 Aircraft Handling and Storage	2
Aircraft taxiing/towing and associated safety precautions;	
Aircraft jacking, chocking, securing and associated safety precautions;	
Aircraft storage methods;	
Refuelling/defuelling procedures;	
De-icing/anti-icing procedures;	
Electrical, hydraulic and pneumatic ground supplies.	
Effects of environmental conditions on aircraft handling and operation.	
7.18 Disassembly, Inspection, Repair and Assembly Techniques	2
Types of defects and visual inspection techniques.	

Corrosion removal, assessment and reprotection	
General repair methods, Structural Repair Manual;	
Ageing, fatigue and corrosion control programmes;	
Nondestructive inspection techniques including, penetrant, radiographic,	
eddy current, ultrasonic and boroscope methods	
Disassembly and re-assembly techniques	
Trouble shooting techniques	
7.19 Abnormal Events	2
Inspections following lightning strikes and HIRF penetration.	
Inspections following abnormal events such as heavy	
landings and flight through turbulence	
7.20 Maintenance Procedures	2
Maintenance planning;	
Modification procedures;	
Stores procedures;	
Certification/release procedures;	
Interface with aircraft operation;	
Maintenance Inspection/Quality Control/Quality Assurance;	
Additional maintenance procedures.	
Control of life limited components	